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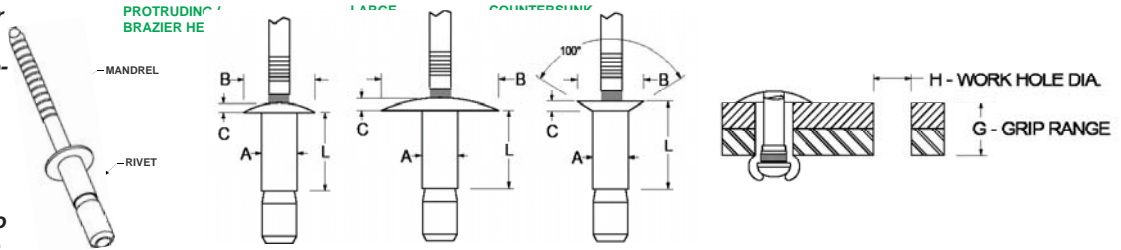


STRUCTURAL BLIND RIVETS



Structural Blind rivets offer high strength, wide grip range, and excellent clamp-up force.

This system provides a mechanical lock that delivers 100% mandrel retention. The mandrel also fills the body of the rivet to give greater shear strength.



MONOBOLT® HIGH STRENGTH RIVETS

A SPECIAL NOSEPIECE IS REQUIRED FOR INSTALLATION OF THESE RIVETS

RIVET MATERIAL MANDREL MATERIAL	HEAD STYLE	Avdel® PART NUMBER	Avdel® ITEM NUMBER	BODY DIAMETER "A"	WORK HOLE DIAMETER "H"	GRIP RANGE "G"	BODY LENGTH (MAX.) "L"	HEAD DIAMETER "B"	HEAD HEIGHT (MAX.) "C"	TYPICAL ULTIMATE STRENGTHS IN LBS. (SEE NOTE)	
										SHEAR	TENSILE
ALUMINUM RIVET ALUMINUM MANDREL	PROTRUDING HEAD	BAPV-06-04 BAPV-C06-07	2774-0613 2774-0617	.184/.193	.194/.204	.062-.250 .064-.437	.416 .577	.355/.400	.090	550	450
		BAPV-08-06 BAPV-E08-10	2774-0817 2774-0824	.254/.260	.261/.276	.080-.375 .350-.625	.556 .806	.480/.530	.117	1270	830
	BRAZIER	BABV-08-06	N/A	.254/.260	.261/.276	.080-.375	.556	.454/.484	.094	1270	830
STEEL RIVET STEEL MANDREL	PROTRUDING HEAD	SSPV-06-04 SSPI-E06-07	2771-0613 2771-0617	.184/.193	.194/.204	.062-.250 .064-.437	.416 .577	.355/.400	.090	1300	1000
		SSPV-08-06 SSPV-E08-10	2771-0817 2771-0824	.254/.260	.261/.276	.080-.375 .350-.625	.556 .806	.480/.530	.117	2400	1850
		LARGE FLANGE	SSLVA-06-04 SSLVA-E06-07	2794-0613 2794-0617	.184/.193	.194/.204	.062-.250 .064-.437	.416 .577	.500/.530	.105	1300
	100° COUNTERSUNK	SSCV-06-06	N/A	.184/.193	.194/.204	.125-.331	.486	.325/.360	.070	1300	1300
		SSCV-08-08	N/A	.254/.260	.261/.276	.125-.475	.660	.395/.448	.079	2400	1850
STAINLESS RIVET STAINLESS MANDREL	PROTRUDING HEAD	CCPV-06-04 CCPV-E06-07	2711-0613 2711-0617	.184/.193	.194/.204	.062-.250 .064-.437	.416 .577	.355/.400	.090	1300	1000
		CCPV-08-06 CCPV-E08-10	2711-0817 2711-0824	.254/.260	.261/.276	.080-.375 .350-.625	.556 .806	.480/.530	.117	2400	1850

INTERLOCK® HIGH STRENGTH RIVETS

A STANDARD NOSEPIECE MAY BE USED FOR INSTALLATION OF THESE RIVETS

RIVET MATERIAL MANDREL MATERIAL	HEAD STYLE	Avdel® PART NUMBER	BODY DIAMETER "A"	WORK HOLE DIAMETER "H"	GRIP RANGE "G"	BODY LENGTH (MAX.) "L"	HEAD DIAMETER "B"	HEAD HEIGHT (MAX.) "C"	TYPICAL ULTIMATE STRENGTHS IN LBS. (SEE NOTE)		
									SHEAR	TENSILE	
ALUMINUM RIVET ALUMINUM MANDREL	PROTRUDING HEAD	BAPI-06-04 BAPI-06-07 BAPI-E06-07 BAPI-06-10	.184/.193	.194/.204	.062-.250 .214-.437 .062-.437 .375-.625	.416 .577 .541 .731	.355/.400	.090	550	450	
		BAPI-08-06 BAPI-08-10 BAPI-E08-10	.254/.260	.261/.276	.080-.375 .350-.625 .080-.625	.556 .806 .806	.480/.530	.117	1270	830	
		LARGE FLANGE	BALI-06-04 BALI-06-07 BALI-E06-07 BALI-06-10	.184/.193	.194/.204	.062-.250 .214-.437 .062-.437 .375-.625	.416 .577 .541 .731	.500/.530	.105	550	450
			BALI-08-06 BALI-08-10 BALI-E08-10	.254/.260	.261/.276	.080-.375 .350-.625 .080-.625	.556 .806 .806	.735/.750	.117	1270	830
	PROTRUDING HEAD	SSPI-06-04 SSPI-06-07 SSPI-E06-07 SSPI-06-10	.184/.193	.194/.204	.062-.250 .214-.437 .062-.437 .375-.625	.416 .577 .541 .731	.355/.400	.090	1300	1000	
		SSPI-08-06 SSPI-08-10 SSPI-E08-10	.254/.260	.261/.276	.080-.375 .350-.625 .080-.625	.556 .806 .806	.480/.530	.276	2400	1850	
STEEL RIVET STEEL MANDREL	100° COUNTERSUNK	SSCI-06-06	.184/.193	.194/.204	.125-.331	.496	.326/.360	.070	1300	1000	
		SSCI-08-08	.254/.260	.261/.276	.170-.475	.685	.395/.417	.079	2400	1850	

NOTE: Values for typical ultimate strengths are a guide only and may vary greatly depending upon the application.