



HANSON RIVET

& SUPPLY CO.

13241 Weidner Street
Pacoima, CA 91331

See pages C78-C92 for
installation tools and
machines

Phone: 818-485-0500

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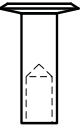
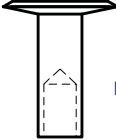
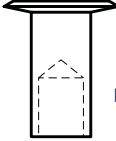
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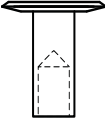
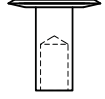

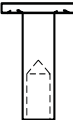
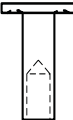
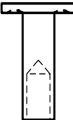
www.hansonrivet.com









BRAKE & CLUTCH LINING RIVETS



BRAKE LINING RIVETS	PART NUMBER	LENGTH UNDER HEAD
 Body Dia. 9/64 Head Dia. .296 Hole Depth .125	4-3	3/16
	4-3.5	7/32
	4-4	1/4
	4-5	5/16
	4-6	3/8
	4-8	1/2
 Body Dia. 9/64 Head Dia. .359 Hole Depth .125	4-12	3/4
	5-2.5	5/32
	5-3.5	7/32
	5-4	1/4
	5-4.5	9/32
	5-5	5/16
	5-6	3/8
	5-8	1/2
 Body Dia. 3/16 Head Dia. .359 Hole Depth .187	5-9	9/16
	5-10	5/8
	5-12	3/4
	7-3	3/16
	7-4	1/4
	7-5	5/16
	7-6	3/8
	7-7	7/16
	7-8	1/2
	7-8.5	17/32
	7-10	5/8
	7-11	11/16
7-12	3/4	
7-16	1	
7-22	1-3/8	
7-23	1-7/16	
7-24	1-1/2	

BRAKE LINING RIVETS	PART NUMBER	LENGTH UNDER HEAD	
 Body Dia. 3/16 Head Dia. .468 Hole Depth .187	8-9	9/16	
	8-10	5/8	
	8-11	11/16	
	8-12	3/4	
	8-13	13/16	
	8-14	7/8	
	8-16	1	
	8-18	1-1/8	
 Body Dia. .197 Head Dia. .468 Hole Depth .218	20-6	3/8	
	20-7	7/16	
	20-8	1/2	
	20-9	9/16	
	20-10	5/8	
	20-11	11/16	
	 Body Dia. 1/4 Head Dia. .468 Hole Depth .250	10-6	3/8
10-7		7/16	
10-8		1/2	
10-9		9/16	
10-10		5/8	
10-20		1-1/4	
 Body Dia. 9/64 Head Dia. .296 Hole Depth .187	22-4	1/4	
	22-6	3/8	
	 Body Dia. .210 Head Dia. .360 Hole Depth .157	23-4	1/4
		23-5	5/16
		23-6	3/8
 Body Dia. 3/16 Head Dia. .360 Hole Depth .141	24-4	1/4	
	24-4.5	9/32	
	24-5	5/16	
	24-5.5	11/32	
24-6	3/8		

CLUTCH RIVETS	PART NUMBER	LENGTH UNDER HEAD
 Body Dia. 9/64 Head Dia. .296 Hole Depth .218	3-3	3/16
	3-4	1/4
	3-12	3/4
 Body Dia. 5/32 Head Dia. .359 Hole Depth .188	11-3	3/16
	11-4	1/4
	11-5	5/16
	16-3	3/16
 Body Dia. 9/64 Head Dia. .359 Hole Depth .218	16-4	1/4
	16-6	3/8
	 Body Dia. 3/16 Head Dia. .359 Hole Depth .218	17-3
17-4		1/4
 SOLID RIVET Body Dia. 5/32 Head Dia. .285	156-3	3/16
	156-3.5	7/32
	156-4	1/4
 SOLID RIVET Body Dia. 3/16 Head Dia. .359	256-3	3/16
	256-4	1/4

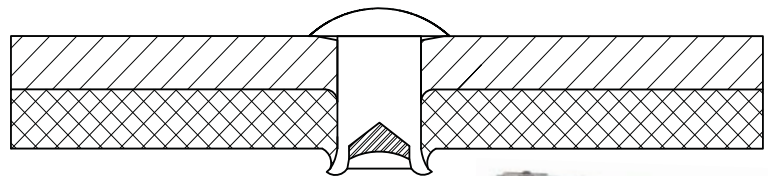


Standard Materials for
Brake and Clutch Rivets are:
STEEL PLATED & PURE BRASS

METAL-PIERCING RIVETS

PIERCING POSSIBILITIES

RIVET DIAMETER	WORK THICKNESS THAT CAN BE PIERCED (SEE BELOW)
1/8"	.015" to .060"
9/64"	.060" to .100"
5/32"	.060" to .100"
3/16"	.100" to .200"
- SPECIAL QUOTE -	.200" to PLUS



FASTENING by means of Metal-Piercing rivets is a method that holds tremendous advantages. The main advantage is that pre-punched holes in your work are not necessary. This type of riveting is done with an automatic feed rivet machine as seen on page C88. Considering the speed, low cost, and reliability of the joint, Metal-Piercing rivets often replace spot welding.

FAST - Rivets can be installed as fast as 90 per minute.

STRONG - Metal-Piercing rivets are exceptionally strong. Under extreme tension, the material will usually distort before the rivet is dislodged.

RELIABLE - Better than spot welding because this is a mechanical joint. Visual inspection is possible, no guess work, no tips to clean, and low electric consumption.

COMBINATIONS of steel, aluminum, stainless, and other metals, along with many other materials, including plastics and fibers, can be joined successfully. The ability of Metal-Piercing rivets to penetrate any material depends upon the material hardness, thickness, and the number of pieces to be joined.

APPLICATIONS ARE ENDLESS, some of which include: sheet metal work, HVAC, pail handles, gas cans, component chassis, hardware, panels, guards, athletic gear, and awnings.

SIZES AND MATERIALS of Metal-Piercing rivets are dependent on the application. We will test your material for piercing feasibility.

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